

**ROCKY MOUNTAIN BRAKE CO., INC.**

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**1926 - 1927 INSTALLATION**

**ALSO "T" TRUCKS**

CORRECT REAR AXLE FOR THE ABOVE YEARS HAS AN 11" BRAKE DRUM AND HOUSING (EXCEPTION BEING "T" "T" TRUCK WORM DRIVE) AND DO NOT INTERCHANGE WITH THE 1909-25 8" REAR AXLE ASSEMBLY. HASSLER SHOCKS CAN NOT BE USED WITH THE ADDITIONAL BRAKES. BEFORE STARTING, CHECK TO SEE IF THE STOCK DRUM IS CLOSE TO THE BACKING PLATE. ANY LARGE GAP HERE (TOO MANY SHIMS, INCORRECT PARTS) WILL SHOW UP LATER AS BRAKE BANDS WILL NOT LINE UP ON DRUMS. THIS ASSEMBLY IS DESIGNED FOR "T"S AS FORD MANUFACTURED. ANY MODIFIED FRAMES, AS WITH SPEEDSTERS, YOU WILL HAVE TO MAKE YOUR OWN ALTERATIONS. START BY REMOVING REAR WHEELS.

**BRAKE ASSEMBLY INSTALLATION**

BANDS ARE TAGGED LEFT SIDE UP-RIGHT SIDE UP (LEFT SIDE IS DRIVERS SIDE - U.S.A.). START BY REMOVING THE 2 BOLTS FROM RADIUS RODS. USING BOLTS SUPPLIED, PLACE THE FRONT BOLTS THRU THE WHEEL SIDE OF THE BACKING PLATE AND RADIUS ROD, KEEPING RADIUS RODS IN SAME LOCATION AGAINST BACKING PLATE. DO NOT ATTEMPT TO PLACE CASTING BETWEEN BACKING PLATE AND RADIUS RODS! THE 2 REAR MOST 1/4" RIVETS MUST BE REMOVED FOR THE REAR SUPPORT BRACKETS USING 1/4" BOLTS SUPPLIED (NOT REQUIRED ON "T" "T" ONE 5/8" BOLT). NOW PLACE CASTING AND BAND ASSEMBLY ONTO BOLTS. THE REAR SPRING BRACKETS, THE SHORTEST GOES ON FIRST TO THE TOP, THEN THE LONGER FACES TO THE BOTTOM. LEAVE FINAL NUTS OFF THESE FOR NOW ("T" "T" BRACKETS ARE INSTALLED AS ASSEMBLED). PLACE WHEEL ON AXLE WITHOUT AXLE KEY. RUN NUT UP TO HUB AND SLIP COTTER PIN IN PLACE. THIS WAY YOU MAY SPIN WHEEL WITHOUT TURNING THE WHOLE GEAR ASSEMBLY. CHECK FOR ANY PARTS THAT MAY BE DRAGGING AGAINST DRUM BECAUSE OF WORN AXLE SURFACES OR HUBS CAUSED BY BROKEN AXLE KEYS. OVER TIME, WHEELS MAY GO ON FURTHER THAN ORIGINALLY. YOU MAY SOLVE THIS BY GRINDING FACE OF OFFENDING PART SLIGHTLY OR ADD AN AXLE SHIM. INSTALL FINAL NUT ON REAR SUPPORT BRACKETS AND ADJUST TOP BRACKET SO THERE IS SPACE BETWEEN BRACKET AND BAND TAB TOWARDS FRONT OF CAR. BOTTOM BRACKET IS ADJUSTED WITH SPACE BETWEEN BRACKET AND BAND TAB TOWARDS FRONT OF CAR. THE REASON FOR THIS IS TO ALLOW BAND TO TRAVEL FORWARD WITH THE ROTATION OF THE WHEELS WHICH IS WHERE THE SELF ENERGIZING FEATURE IS OBTAINED.